

**STANDARD OPERATING PROCEDURES:**



**PRODUCT:**

**FRIJOLES NEGROS  
 (Black Beans)**

**Net Wt.** 20-24 lbs.  
**Components** 4-5 lb Pouch

**NECESSARY MATERIALS**

- Del Real Foods® Product
- Thermometer
- Knife
- Plastic food handling gloves
- Scissors
- Large Pot, Microwave or Combi Oven

**STORAGE/SHELF LIFE:**

- Product cases list the date the product was packed. This date will help you determine remaining shelf life
- **Refrigerated:** Store packages at 32-40 degrees F — 60 day shelf life
- **Frozen:** 6 month shelf life
- **Holding @140°F:** 4 hours, discard or wrap in air tight container and refrigerate after 4 hours.

**HEATING METHOD:**

**\* LARGE POT**

1. In a 12 quart pot, heat about 5 quarts of water to about 200° F.
2. Place pouch in water, maintain water temperature between 190°- 200° F.
3. Heat for approximately 45 minutes to 1 hour or until internal temperature reaches 165° F.

**Thawed Product: 30-45 minutes**  
**Frozen Product: 60-90 minutes**

4. Carefully pull bag out of water.
5. Cautiously cut open bag and place product into designated Deli Case pan.
6. Use thermometer to measure product temperature. Product should be at least 165° F.
7. Bags which are not used can be left in pot of water as long as the water temperature does not exceed 190° F.

**MICROWAVE**

1. Place Product bag in microwave making sure the flat portion of the bag is facing down.
2. Heat product for 6 minutes.  
*Note: Industrial microwaves will require less time*
3. Rotate bag ½ turn.
4. Puncture 4 small holes in the bag.
5. Heat on high for 7.5 additional minutes.  
*Note: Industrial microwaves will require less time*
6. Use thermometer to measure product temperature. Product should be at least 165° F.  
*Due to microwave wattage variation additional minutes may be required*
7. Carefully pull bag out of microwave.

**COMBI OVEN**

1. Pre-heat oven to 212° F.
2. Place the 4-5lb bag in a perforated pan.
3. Place pan in steam oven for 30 minutes or until internal temperature reaches 165° F.
4. Carefully pull bag out of oven.

\*Preferred Method If handling frozen please slack in the refrigerator for 48 hours before heating